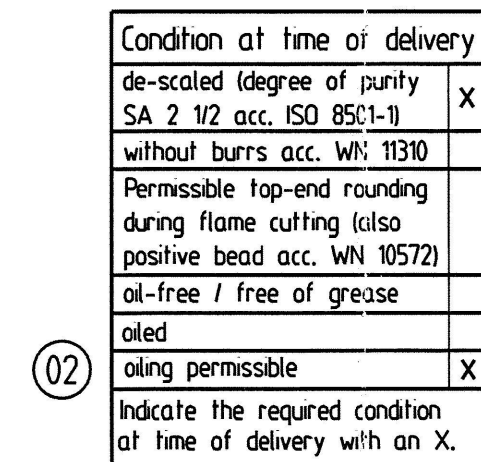
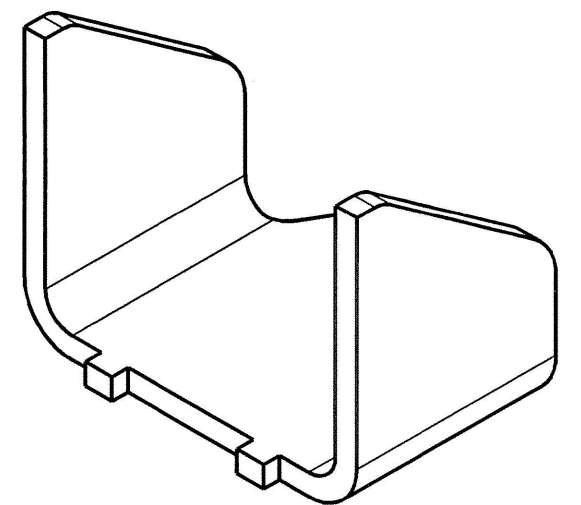


UKSATS up




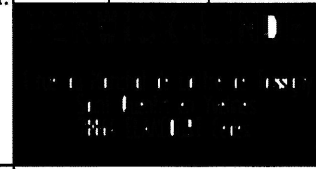


LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

- Metal sheet thickness : 8 mm
- Radii without dimension : $R = 10$
- Bend radii : $R = 10$
- Unfolded length (for info) = /

2

N2 14/01402

First angle projection			02	Oiled --> Oiled permissible		T48720			
				Adding breaking edge					
				Removing symetrical and adding dim. 40 and 20					
				Symetrical ±0.5 --> ±1					
General tolerance (GT) in mm			Index	alteration		Change no	Fit	Toler.	
Size range									
<div><div><div>> 30</div><div>> 120</div><div>> 400</div><div>> 1000</div></div><div><div>≤ 30</div><div>≤ 120</div><div>≤ 400</div><div>≤ 1000</div></div></div>			Inspection dim. 		Material: S235JR following EN10025-2			Weight: in Kg 1.3	
GT coarse			Auxiliary dim. ()		Blank no:				
L	1	2	2	3	4	Drawn	9.1.2014	J.Fonteyn	Title: support PROD. Scale 1:1 Sheet: 1 of: 1
∠	1	2	4	6		Checked	13.1.2014	F.Praust	
Lengths (L) and angle (∠) = ±GT					Auth'd	22.1.2014	R.Pelletier		
Tolerance Symbols ISO 1101					M.check	20.1.2014	J.LeCesne		
<div><div>○ roundness = ±1/20-Tol.</div><div>- □ straightness/flatness = GT</div><div>⊙ / concentricity/run out = GT</div><div>≡ symmetry = GT</div><div>// parallelism = GT</div><div>⊕ position = GT</div></div>							Drawing number / / 11914.010907		
Languages: en,fr			Confidential document Refer to protection notice ISO 16016			Repl.		Orig.	

Released

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